

STOCK NO. 1049900-300		LOCATION 2915	
DESC. 238-0 PFAFF	PRIS BK	DATE 12/03/84	
UNIT EA	QUANTITY 5	CONTROL NO. 2191596	PICKED 1
CUST. NO.	CUST. ORDER NO. 0045	BATCH 2	ORDER 17
1 OF 1			



Spare Parts Catalogue

PFAFF 238-0

G. M. PFAFF AG . KAISERSLAUTERN BRANCH

Foreword

The Pfaff 238-0 Spare Parts Catalogue is broken down as follows:

- I Front Parts
PFAFF 238-0-6
- II Arm Parts
PFAFF 238-0-6
- III Bedplate Parts
PFAFF 238-0-6
- IV Accessory Parts
PFAFF 238-0-6
- V Foot-Operated Reverse-Feed Control
Complementary Parts
PFAFF 238-0-4
- VI Complementary Parts
PFAFF 238-0-115/1-6
- VII Complementary Parts
PFAFF 238-0-130
(6 mm stitch width)
- VIII Complementary Parts
PFAFF 238-0-271

All parts are grouped together as they are arranged in the machine.

All underlined part numbers signify assemblies which are made up of several component parts.

It is absolutely necessary to specify the ten-digit part number on all orders for spare parts. The central portion of this number, as a rule, is identical with the old part number. In exceptional cases, the old part number is listed in parenthesis below the new ten-digit part number.

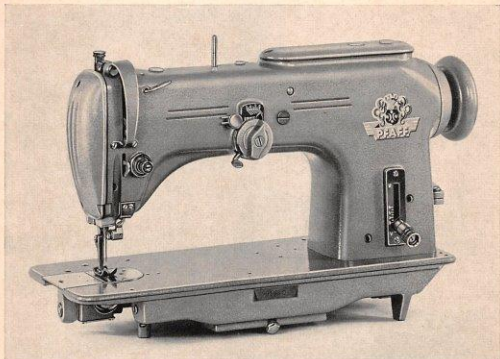
Assemblies incorporating extremely tight-fitting component parts will be exchanged for replacement assemblies. These are marked "Replacement Assembly" in the list and their components are provided with a foot note. For particulars regarding the exchange of these assemblies, please refer to Circulars 41/49 and 41/61.

Part number changes will be published on correction sheets.

Subject to alterations in design.

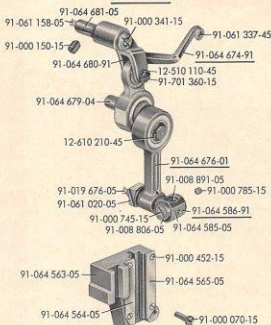
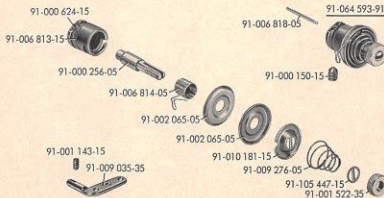
July 1966

G. M. PFAFF AG
Kaiserslautern Branch

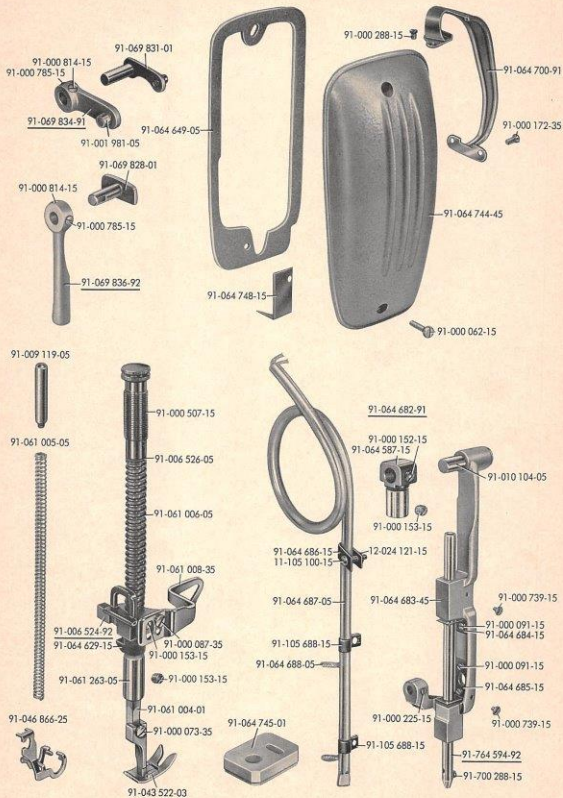


Zigzag High-Speed Seamers

- PFAFF 238-0-6** Zigzag high-speed sewing machine with link take-up, transverse rotary hook, hook lubrication system, needle position adjustment and stitch width locking device.
- PFAFF 238-0-4** Same as Pfaff 238-0-6, but fitted with roller presser.
- PFAFF 238-0-115/1-6** Same as Pfaff 238-0-6, but fitted for two-needle cording and three-needle fancy stitching.
- PFAFF 238-0-130** Same as Pfaff 238-0-6, but fitted with knee lever for varying the stitch width.
- PFAFF 238-0-271** Same as Pfaff 238-0-6, but fitted with under-edge trimmer.

91-064 673-9191-064 600-9191-063 047-0591-064 518-05

Front Parts

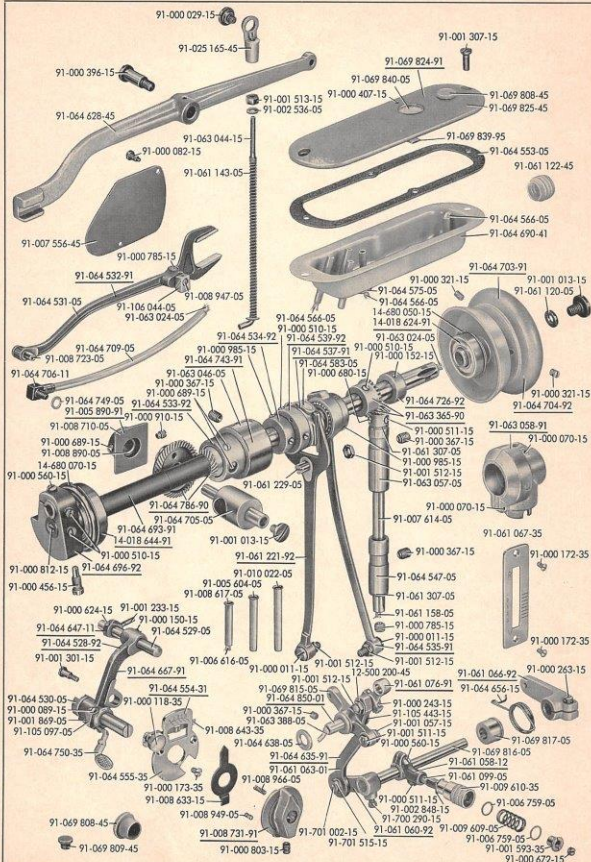


11-105 100-15 (100 167)	Fastening screw for No. 91-064 686-15	91-006 524-92	Presser bar guide collar, w/ set screw No. 91-000 153-15
12-024 121-15 (701 670)	Nut for No. 11-105 100-15	91-006 526-05	Washer for No. 91-061 006-05
12-510 110-45 (80 145)	External-teeth lock washer for No. 91-701 360-15	91-006 813-15	Thread check spring regulator
12-610 121-45 (28 626)	Circlip for No. 91-064 679-04	91-006 814-05	Thread check spring
91-000 062-15	Fastening screw for No. 91-064 744-45	91-006 818-05	Tension release plunger
91-000 070-15	Fastening screw for No. 91-064 563-05	91-008 806-05	Washer for No. 91-064 585-05
91-000 073-35	Fastening screw for Nos. 91-043 522-03; 91-051 145-03 (see No. 91-043 522-03); 91-051 998-03 (see No. 91-043 522-03)	91-008 891-05	Needle bar connecting stud swivel for No. 91-064 585-05
91-000 087-35	Fastening screw for No. 91-061 008-35	91-009 035-35	Thread retainer
91-000 091-15	Fastening screw for Nos. 91-064 684-15; 91-064 685-15	91-009 119-05	Stud for No. 91-061 005-05
91-000 150-15	Fastening screw for Nos. 91-064 593-91; 91-064 681-05	91-009 276-05	Tension spring
91-000 152-15	Fastening screw for No. 91-010 104-05	91-010 104-05	Hinge stud for No. 91-064 683-45
91-000 153-15	Fastening screw for Nos. 91-006 524-92; 91-061 263-05; 91-064 587-15	91-010 115-05	Thread retainer stud
91-000 172-35	Fastening screw for Nos. 91-064 600-91; 91-064 700-91	91-010 116-05	Thread retainer stud collar
91-000 225-15	Fastening screw for No. 91-008 723-05 (see p. II)	91-010 181-15	Tension release washer
91-000 256-05	Tension stud	91-019 676-05	Oil wick (20 mm long) for No. 91-064 586-91
91-000 288-15	Fastening screw for No. 91-064 700-91	91-022 672-05	Oil wick (40 mm long) for No. 91-063 047-05
91-000 341-15	End screw for No. 91-064 681-05	91-023 505-35	Thread retainer stud sleeve
91-000 452-15	Fastening screw for Nos. 91-064 564-05; 91-064 565-05	91-043 522-03	Zigzag presser foot (4.5 mm stitch width, Models A & B) No. 91-051 145-03; Zigzag presser foot (6.0 mm stitch width, Model A), not ill. No. 91-051 998-03; Zigzag presser foot (6.0 mm stitch width, Model B), not ill.
91-000 507-15	Pressure regulating thumb screw	91-046 866-25	Finger guard
91-000 624-15	Fastening screw for No. 91-000 256-05	91-061 004-01	Presser bar
91-000 739-15	Fastening screw for No. 91-105 688-15	91-061 005-05	Presser bar spring, inner
91-000 745-15	Fastening screw for 91-008 806-05	91-061 006-05	Presser bar spring, outer
91-000 780-15	Hinge screw for No. 91-064 518-05	91-061 008-35	Thread regulator
91-000 785-15	Fastening screw (gimlet point) for Nos. 91-008 891-05; 91-069 834-91; 91-069 836-92	91-061 020-05	Slide block for No. 91-064 563-05
91-000 814-15	Fastening screw for Nos. 91-069 834-91; 91-069 836-92	91-061 158-05	Oil wick (240 mm long) for No. 91-064 681-05
91-001 143-15	Fastening screw for No. 91-009 035-35	91-061 263-05	Presser bar bushing
91-001 522-35	Nut for No. 91-000 256-05	91-061 337-45	Take-up lever bushing (cemented)
91-001 981-05	Roller for No. 91-069 834-91	91-063 047-05	Oil tube (20 mm long) for No. 91-064 680-91
91-002 065-05	Tension disc	91-064 518-05	Tension release lever
91-004 005-05	Thread retainer sleeve	91-064 563-05	Needle bar connecting stud position bracket
91-004 006-05	Thread retainer spring	91-064 564-05	Position plate (left) for No. 91-064 563-05
		91-064 565-05	Position plate (right) for No. 91-064 563-05
		91-064 585-05¹⁾	Needle bar connecting stud
		91-064 586-91¹⁾	Needle bar connecting stud, complete, consisting of Nos. 91-000 745-15; 91-000 785-15; 91-008 806-05; 91-008 891-05; 91-061 020-05; 91-064 585-05
		91-064 587-15	Bearing stud for No. 91-010 104-05

¹⁾ Will be exchanged for a replacement assembly.
For repair, return take-up lever, complete, No. 91-064 673-91.

- 91-064 593-91** Thread tension, complete, consisting of Nos. 91-000 254-05; 91-000 624-15; 91-001 522-35; 91-002 065-05; 91-006 813-15; 91-006 814-05; 91-006 818-05; 91-009 276-05; 91-010 181-15; 91-105 447-15
- 91-064 599-35** Bracket for No. 91-064 600-91
- 91-064 600-91** Thread retainer, complete, consisting of Nos. 91-004 005-05; 91-004 006-05; 91-010 115-05; 91-010 116-05; 91-023 505-35; 91-64 599-35; 91-700 388-15; 91-701 319-35
- 91-064 629-15** Presser bar lifting bracket
- 91-064 649-05** Gasket (cork) for No. 91-064 744-45
- 91-064 673-91** Take-up lever, complete, (replacement assembly) consisting of Nos. 12-510 110-45; 12-610 210-45; 91-064 586-91; 91-064 674-91; 91-064 676-01; 91-064 679-04; 91-064 680-91; 91-064 681-05; 91-701 360-15
- 91-064 674-91¹⁾** Take-up lever, w/ ball bearing and take-up lever bushing No. 91-061 337-45
- 91-064 676-01¹⁾** Needle bar connecting link, w/ ball bearing and connecting stud guide bushing
- 91-064 679-04¹⁾** Take-up crank stud for Nos. 91-064 674-91; 91-064 676-01
- 91-064 680-91¹⁾** Take-up lever link
- 91-064 681-05¹⁾** Hinge stud for No. 91-064 680-91
- 91-064 682-91** Needle bar frame, complete, consisting of Nos. 11-105 100-15; 12-024 121-15; 91-000 091-15; 91-000 225-15; 91-000 739-15; 91-010 104-05; 91-064 683-45; 91-064 684-15; 91-064 685-15; 91-064 686-15; 91-064 687-05; 91-064 688-05; 91-105 688-15; 91-764 594-92
- 91-064 683-45** Needle bar frame
- 91-064 684-15** Positioning bracket, upper, for No. 91-064 688-05
- 91-064 685-15** Positioning bracket, lower, for No. 91-064 688-05
- 91-064 686-15** Oil tube clip for No. 91-064 687-05
- 91-064 687-05** Oil tube (420 mm long) for No. 91-764 594-92
- 91-064 688-05** Oil wick (1140 mm long) for No. 91-064 687-05
- 91-064 700-91** Take-up lever guard
- 91-064 744-45** Face cover
- 91-064 745-01** Oil pad
- 91-064 748-15** Oil pad bracket for No. 91-064 745-01
- 91-069 828-01** Lifting cam for No. 91-064 629-15
- 91-069 831-01** Presser bar lifting crank, inner, for No. 91-069 834-91
- 91-069 834-91** Presser bar lifting crank, outer, w/ No. 91-000 785-15 Fastening screw No. 91-000 814-15 Fastening screw No. 91-001 981-05 Roller
- 91-069 836-92** Presser bar lifter, w/ No. 91-000 785-15 Fastening screw No. 91-000 814-15 Fastening screw
- 91-105 447-15** Washer for No. 91-009 276-05
- 91-105 688-15** Oil tube holder for No. 91-064 687-05
- 91-700 288-15** Needle set screw
- 91-700 388-15** Fastening screw for No. 91-010 115-05
- 91-701 319-35** Fastening screw for Nos. 91-023 505-35; 91-064 599-35
- 91-701 360-15** Hinge screw for Nos. 91-064 674-91; 91-064 680-91
- 91-764 594-92** Needle bar, w/ needle set screw No. 91-700 288-15

Arm Parts



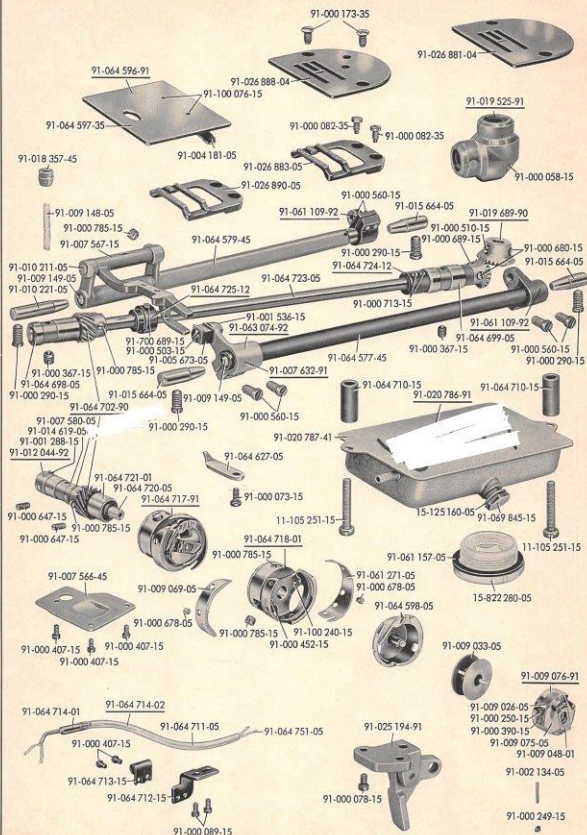
12-500 200-45 (61 316)	Spring washer for No. 91-061 076-91	91-000 803-15	Fastening screw for No. 91-008 731-91
14-018 624-91 (69 011)	Ball bearing, w/ circlip No. 14-680 050-15, for No. 91-064 703-91	91-000 812-15	End screw, front, for No. 91-064 693-91
14-018 644-91 (69 006)	Ball bearing, w/ circlip No. 14-680 070-15, for No. 91-064 693-91	91-000 910-15	Binding screw for No. 91-008 890-05
14-680 050-15 (69 039)	Circlip for No. 14-018 624-91	91-000 985-15	Fastening screw for Nos. 91-064 534-92; 91-064 535-91
14-680 070-15 (69 038)	Circlip for No. 14-018 644-91	91-001 013-15	End screw for Nos. 91-064 693-91; 91-064 705-05
91-000 011-15	Hinge screw for Nos. 91-061 221-92; 91-064 535-91	91-001 057-15	Hinge screw for No. 91-061 063-01
91-000 029-15	Hinge screw for No. 91-025 165-45	91-001 233-15	Fastening screw for No. 91-064 647-11
91-000 070-15	Fastening screw for No. 91-063 058-91	91-001 301-15	Guide screw for No. 91-064 528-92
91-000 082-15	Fastening screw for No. 91-007 556-45	91-001 307-15	Fastening screw for Nos. 91-064 690-41; 91-069 824-91
91-000 089-15	Fastening screw for No. 91-105 097-05	91-001 511-15	Nut for No. 91-001 057-15
91-000 118-35	Regulating screw for No. 91-008 643-35	91-001 512-15	Nut for Nos. 91-000 011-15; 91-061 076-91; 91-061 229-05
91-000 150-15	Fastening screw for No. 91-064 528-92	91-001 513-15	Nut for No. 91-063 044-15
91-000 152-15	Fastening screw for No. 91-064 726-92	91-001 593-35	Nut for No. 91-009 609-05
91-000 172-35	Fastening screw for No. 91-061 067-35	91-001 869-05	Hinge pin for Nos. 91-064 750-35; 91-105 088-35 (see No. 91-064 750-35)
91-000 173-35	Fastening screw for Nos. 91-064 555-35; 91-064 557-35 (see No. 91-064 555-35)	91-002 536-05	Washer for No. 91-061 143-05
91-000 243-15	Fastening screw for No. 91-061 076-91	91-002 848-15	Feed regulator lever stud guide
91-000 263-15	Binding screw for No. 91-061 066-92	91-005 604-05	Oil tube (48 mm long) for No. 91-064 547-05
91-000 321-15	Fastening screw for No. 91-064 704-92	91-005 890-91	Set collar, complete, consisting of Nos. 91-000 689-15; 91-000 910-15; 91-008 710-05; 91-008 890-05
91-000 367-15	Fastening screw for Nos. 91-063 057-05; 91-064 547-05; 91-064 743-91; 91-064 850-01	91-006 616-05	Oil wick (60 mm long) for No. 91-008 617-05
91-000 396-15	Hinge screw for No. 91-064 628-45	91-006 759-05	Washer for No. 91-009 609-05
91-000 407-15	Fastening screw for No. 91-069 839-95	91-007 556-45	Arm cover
91-000 456-15	Fastening screw for No. 91-064 696-92	91-007 614-05	Vertical shaft
91-000 510-15	Fastening screw for Nos. 91-063 365-90; 91-064 539-92; 91-064 679-04 (see p. I)	91-008 617-05	Oil tube (30 mm long) for No. 91-064 531-05
91-000 511-15	Fastening screw, blunt, for Nos. 91-061 099-05; 91-063 365-90	91-008 633-15	Zigzag pointer (4.5 mm stitch width) No. 91-064 590-15 Zigzag pointer (6.0 mm stitch width) not ill.
91-000 560-15	Binding screw for Nos. 91-061 058-12; 91-064 696-92	91-008 643-35	Buttonhole width regulating slide
91-000 624-15	Fastening screw for No. 91-064 647-11	91-008 710-05	Set collar for No. 91-064 531-05
91-000 672-15	End screw for No. 91-001 593-35	91-008 723-05	Eccentric stud for No. 91-064 531-05
91-000 680-15	Fastening screw, pointed, for No. 91-063 365-90	91-008 731-91	Bight control button, w/ set screw No. 91-000 803-15
91-000 689-15	Fastening screw for Nos. 91-008 890-05; 91-064 533-92 and for arm shaft bevel gear No. 91-064 786-90	91-008 890-05	Bushing for No. 91-008 710-05
91-000 785-15	Fastening screw for No. 91-008 947-05 and end screw for No. 91-007 614-05	91-008 947-05	Eccentric stud for No. 91-106 044-05
		91-008 949-05	Pressure spring, short, for No. 91-008 731-91
		91-008 966-05	Pressure spring, long, for No. 91-008 731-91
		91-009 609-05	Feed regulator knob spring for No. 91-009 610-35
		91-009 610-35	Feed regulator knob
		91-010 022-05	Oil tube (56 mm long) for No. 91-064 699-05 (see p. III)

- 91-025 165-45** Lifting lever connecting rod joint for Nos. 91-063 044-15; 91-064 628-45
- 91-061 058-12** Feed regulator lever, w/ No. 91-000 511-15 Fastening screw No. 91-000 560-15 Binding screw
- 91-061 060-92** Crank, w/ set screw No. 91-700 290-15, for No. 91-061 063-01
- 91-061 063-01** Feed regulator, w/ ball joint
- 91-061 066-92** Feed reversing crank, w/ binding screw No. 91-000 263-15
- 91-061 067-35** Feed regulator index plate
- 91-061 076-91** Ball joint connection, w/ ball screw stud and No. 12-500 200-45 Spring washer No. 91-000 243-15 Fastening screw No. 91-001 512-15 Nut
- 91-061 099-05** Feed regulator lever stud for No. 91-061 058-12
- 91-061 120-05** Gasket (rubber) for No. 91-064 693-91
- 91-061 122-45** Plug (under the balance wheel)
- 91-061 143-05** Pressure spring for No. 91-063 044-15
- 91-061 158-05** Oil wick (240 mm long) for No. 91-007 614-05
- 91-061 221-92** Feed forked connection, with No. 91-001 512-15 Nut No. 91-061 229-05 Hinge screw
- 91-061 229-05** Hinge screw for No. 91-061 221-92
- 91-061 307-05** Spacer for Nos. 91-063 057-05; 91-064 547-05
- 91-063 024-05** Oil wick (400 mm long) for Nos. 91-064 693-91; 91-064 709-05
- 91-063 044-15** Lifting lever connecting rod
- 91-063 046-05** Oiling felt for No. 91-064 743-91
- 91-063 057-05** Vertical shaft bushing, upper
- 91-063 058-91** Bevel gear case, w/ set screws No. 91-000 070-15, for No. 91-063 365-90
- 91-063 365-90** Bevel gear assembly, w/ set screws No. 91-000 510-15; 91-000 511-15; 91-000 680-15
- 91-063 388-05** Oil wick (350 mm long) for No. 91-064 850-01
- 91-064 528-92** Zigzag regulator arm, w/ set screw No. 91-000 150-15
- 91-064 529-05** Hinge stud for No. 91-064 528-92
- 91-064 530-05** Zigzag regulator stud
- 91-064 531-05** Needle bar frame pitman
- 91-064 532-91** Needle bar frame pitman, complete, consisting of Nos. 91-000 785-15; 91-008 723-05; 91-008 947-05; 91-064 531-05; 91-106 044-05
- 91-064 533-92** Set collar, w/ set screws No. 91-000 689-15, for No. 91-064 786-90
- 91-064 534-92** Set collar, w/ set screw No. 91-000 985-15, for No. 91-064 537-91
- 91-064 535-91** Feed lifting connection, w/ feed lifting eccentric, bearing needles and set screws No. 91-000 985-15
- 91-064 537-91** Feed driving eccentric, w/ feed driving eccentric sleeve, bearing needles and w/ No. 13-050 094-15 Position pin for No. 91-064 583-05 Counterbalancing collar
- 91-064 539-92** Counterbalancing collar, w/ set screws No. 91-000 510-15, for No. 91-064 537-91
- 91-064 547-05** Vertical shaft bushing, lower
- 91-064 553-05** Gasket (cork) for No. 91-064 824-91
- 91-064 554-31** Zigzag scale, complete (4.5 mm stitch width), consisting of Nos. 91-000 118-35; 91-008 643-35; 91-064 555-35 No. 91-064 556-31 Zigzag scale, complete, not ill. (6.0 mm stitch width) Same components as No. 91-064 554-31, but incorporating zigzag scale No. 91-064 557-35
- 91-064 555-35** Zigzag scale (4.5 mm stitch width) for No. 91-064 554-31 No. 91-064 557-35 Zigzag scale, complete, not ill. (6.0 mm stitch width) for No. 91-064 556-31 (see No. 91-064 554-31)
- 91-064 566-05** Oil wick (130 mm long) for No. 91-064 690-41
- 91-064 575-05** Gasket (cork) for No. 91-064 690-41
- 91-064 583-05** Oil pad for No. 91-064 537-91
- 91-064 628-45** Lifting lever
- 91-064 635-91** Feed regulator, complete, consisting of Nos. 91-001 057-15; 91-001 511-15; 91-009 610-35; 91-061 058-12; 91-061 060-92; 91-061 063-01; 91-061 076-91; 91-061 099-05; 91-064 850-01; 91-069 815-05; 91-069 816-05; 91-105 443-15; 91-701 002-15; 91-701 515-15
- 91-064 638-05** Spacing washer for No. 91-064 850-01
- 91-064 647-11** Set collar, w/ set screws No. 91-000 624-15 and No. 91-001 233-15, for No. 91-064 529-05
- 91-064 656-15** Torsion spring for No. 91-061 066-92
- 91-064 667-91** Zigzag regulator arm (4.5 mm stitch width) complete, consisting of Nos. 91-000 089-15; 91-001 869-05; 91-064 528-92; 91-064 529-05; 91-064 530-05; 91-064 647-11; 91-064 750-35; 91-105 097-05 No. 91-064 527-91 Zigzag regulator arm (6.0 mm stitch width) complete, not ill. Same components as No. 91-064 667-91, but incorporating needle position lever No. 91-105 088-35

- 91-064 690-41** Oil reservoir
91-064 693-91 Arm shaft
91-064 696-92 Needle bar crank, w/
 No. 91-000 510-15 Fastening screw
 No. 91-000 560-15 Binding screw
91-064 703-91 Balance wheel, compl.,
 consisting of Nos. 14-018 624-91;
 91-064 704-92
91-064 704-92 Balance wheel, w/ set screws
 No. 91-000 321-15
91-064 705-05 Fulcrum stud
91-064 706-11 Connector for No. 91-064 709-05
91-064 709-05 Oil tube (150 mm long)
 for Nos. 91-008 710-05; 91-064 690-41
91-064 726-92 Set collar, w/ set screws
 No. 91-000 152-15 for No. 91-064 693-91
91-064 743-91 Arm shaft bushing, center, w/
 No. 91-063 046-05 Oil pad
 No. 91-063 085-05 Oil wick (not ill.)
91-064 749-05 Washer for No. 91-064 706-11
91-064 750-35 Needle position lever
 (4.5 mm stitch width)
 for No. 91-064 667-91
 No. 91-105 088-35 Needle position
 lever (not ill.)
 (6.0 mm stitch width)
 for No. 91-064 527-91
 (see
 No. 91-064 667-91)
91-064 786-90 Bevel gear assembly
 (4.5 mm stitch width)
 w/ set screws No. 91-000 689-15
 No. 91-064 792-90 Bevel gear assembly
 (not ill.)
 (6.0 mm stitch width)
 w/ set screws
 No. 91-000 689-15
- 91-064 850-01** Hinge stud, w/ oil wick
 No. 91-063 388-05 for No. 91-069 815-05
91-069 808-45 Plug for No. 91-069 825-45 and for arm
91-069 809-45 Plug for arm
91-069 815-05 Feed regulator
91-069 816-05 Feed regulator slide stud
91-069 817-05 Feed regulator bearing bracket
 bushing for No. 91-069 816-05
91-069 824-91 Top cover, complete, consisting
 of Nos. 91-000 407-15;
 91-069 808-45; 91-069 825-45;
 91-069 839-95; 91-069 840-05
91-069 825-45 Top cover
91-069 839-95 Oil level gauge for No. 91-069 824-91
91-069 840-05 Oil sight window for No. 91-069 824-91
91-105 097-05 Spring for Nos. 91-064 750-35;
 91-105 088-35 (see No. 91-064 750-35)
91-105 443-15 Spring washer for No. 91-064 850-01
91-106 044-05 Slide block for Nos. 91-008 947-05;
 91-064 530-05
91-700 290-15 Fastening screw for No. 91-061 060-92
91-701 002-15 Fastening screw for No. 91-061 063-01
91-701 515-15 Nut for No. 91-701 002-15
91-064 671-45 Arm (not ill.)



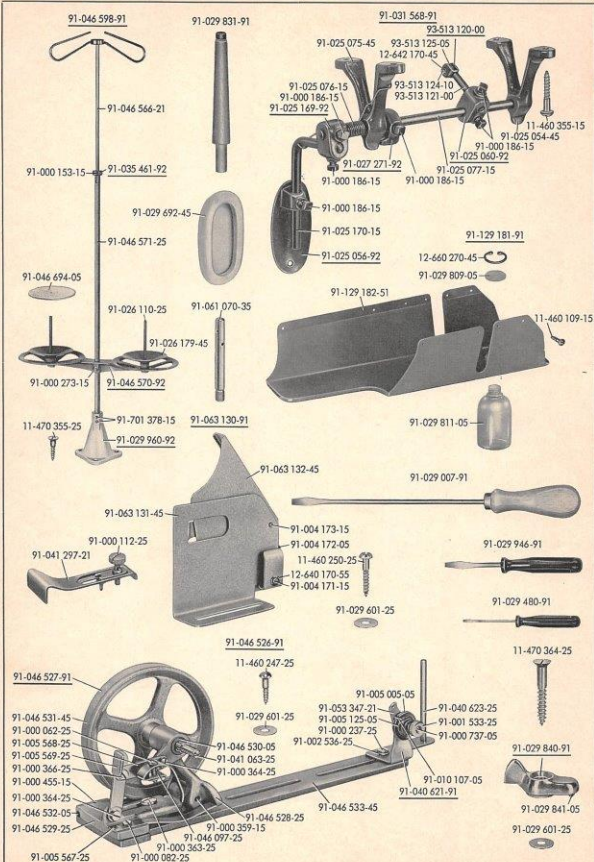
Bedplate Parts



- 11-105 251-15** Fastening screw for No. 91-020 786-91
(201 303)
- 15-125 160-05** Sealer ring for No. 91-069 845-15
(61 811)
- 15-822 280-05** Oil level gauge for No. 91-020 787-41
(61 156)
- 91-000 058-15** Fastening screw for No. 91-019 525-91
- 91-000 073-15** Fastening screw for No. 91-064 627-05
- 91-000 078-15** Fastening screw for No. 91-025 194-91
- 91-000 082-35** Fastening screw for Nos. 91-026 883-05;
91-026 890-05
- 91-000 089-15** Fastening screw for No. 91-064 712-15
- 91-000 173-35** Fastening screw for Nos. 91-026 881-04;
91-026 888-04
- 91-000 249-15** Stop screw for No. 91-009 048-01
- 91-000 250-15** Regulating screw for No. 91-009 026-05
- 91-000 290-15** Fastening screw for Nos. 91-010 221-05;
91-015 664-05
- 91-000 367-15** Fastening screw for Nos. 91-064 698-05;
91-064 699-05
- 91-000 390-15** Fastening screw for No. 91-009 026-05
- 91-000 407-15** Fastening screw for Nos. 91-007 566-45;
91-064 713-15
- 91-000 452-15** Fastening screw (5.7 mm long)
for No. 91-064 718-01
- 91-000 503-15** Hinge screw for No. 91-005 673-05
- 91-000 510-15** Fastening screw, blunt,
for No. 91-019 689-90
- 91-000 560-15** Binding screw for Nos. 91-061 109-92;
91-063 074-92
- 91-000 647-15** Fastening screw for Nos. 91-014 619-05;
91-064 721-01
- 91-000 678-05** Fastening screw for Nos. 91-009 069-05;
91-061 271-05
- 91-000 680-15** Fastening screw, pointed,
for No. 91-019 689-90
- 91-000 689-15** Fastening screw, blunt,
for No. 91-019 689-90
- 91-000 713-15** Fastening screw for No. 91-064 724-12
- 91-000 785-15** Fastening screw for Nos. 91-010 211-05;
91-064 702-90; 91-064 718-01
- 91-001 288-15** Fastening screw for No. 91-012 044-92
- 91-001 536-15** Nut for No. 91-000 503-15
- 91-002 134-05** Pressure spring for No. 91-009 048-01
- 91-004 181-05** Retaining spring for No. 91-064 596-91
- 91-005 673-05** Slide block for No. 91-007 632-91
- 91-007 566-45** Grease chamber cover
- 91-007 567-15** Feed bar
- 91-007 580-05** Spacer for hook shaft helical gear
- 91-007 632-91** Feed lifting shaft crank, front,
complete,
consisting of Nos. 91-000 503-15;
91-001 536-15; 91-005 673-05;
91-063 074-92
- 91-009 026-05** Tension spring for No. 91-009 076-91
- 91-009 033-05** Bobbin
- 91-009 048-01** Bobbin case latch for No. 91-009 076-91
- 91-009 069-05** Hook gib
- 91-009 075-05** Bobbin case cap
- 91-009 076-91** Bobbin case cap, complete,
consisting of Nos. 91-000 249-15;
91-000 250-15; 91-000 390-15;
91-002 134-05; 91-009 026-05;
91-009 048-01; 91-009 075-05
- 91-009 148-05** Oil wick (60 mm long)
for No. 91-018 357-45
- 91-009 149-05** Oil wick (150 mm long)
for Nos. 91-064 577-45; 91-064 579-45
- 91-010 211-05** Feed bar hinge stud
- 91-010 221-05** Center pin, front, for No. 91-064 579-45
- 91-012 044-92** Set collar, w/ set screws
No. 91-001 288-15 for No. 91-064 720-05
- 91-014 619-05** Hook shaft bushing
- 91-015 664-05** Center pin for Nos. 91-064 577-45;
91-064 579-45
- 91-018 357-45** Oil cup for Nos. 91-014 619-05;
91-064 698-05
- 91-019 525-91** Bevel gear case, w/ set screw
No. 91-000 058-15, for No. 91-019 689-90
- 91-019 689-90** Bevel gear assembly, w/ set
screws Nos. 91-000 510-15;
91-000 680-15; 91-000 689-15
- 91-020 786-91** Oil reservoir, complete,
consisting of Nos. 15-125 160-05;
15-822 280-05; 91-020 787-41;
91-061 157-05; 91-069 845-15
- 91-020 787-41** Oil reservoir
- 91-025 194-91** Bell crank bracket
- 91-026 881-04** Needle plate (4.5 mm stitch width)
Orders should specify type desired
- 91-026 883-05** Feed dog (Model A)
for No. 91-026 881-04
(Standard version)
- 91-026 888-04** Needle plate (6.0 mm stitch width)
Orders should specify type desired

- 91-026 890-05** Feed dog (Model A) for No. 91-026 888-04 (Standard version)
- 91-061 109-92** Feed lifting and feed rock shaft crank, w/ binding screws No. 91-000 560-15
- 91-061 157-05** Sealer ring for No. 15-822 280-05
- 91-061 271-05** Thread pull-through flange
- 91-063 074-92** Feed lifting shaft crank, front, w/ binding screws No. 91-000 560-15
- 91-064 577-45** Feed lifting shaft
- 91-064 579-45** Feed rock shaft
- 91-064 596-91** Bed slide, (Model A) complete, consisting of Nos. 91-004 181-05; 91-064 597-35; 91-100 076-15
 No. 91-064 568-91 Bed slide (Model B), complete (not ill.) consisting of
 No. 91-004 181-05 Position spring
 No. 91-064 567-35 Bed slide
 No. 91-100 076-15 Fastening screw
- 91-064 597-35** Bed slide for No. 91-064 596-91
 No. 91-064 567-35 Bed slide (not ill.) for No. 91-064 568-91 (see No. 91-064 596-91)
- 91-064 598-05** Bobbin case base
- 91-064 627-05** Bobbin case position finger bracket
- 91-064 698-05** Hook drive shaft bushing, front
- 91-064 699-05** Hook drive shaft bushing, rear
- 91-064 702-90** Helical gear assembly, w/ set screws No. 91-000 785-15
- 91-064 710-15** Spacer for No. 91-020 786-91
- 91-064 711-05** Oil tube (150 mm long) for No. 91-020 787-41
- 91-064 712-15** Oil tube holder bracket
- 91-064 713-15** Oil tube holder
- 91-064 714-01** Oil tube connector for No. 91-064 711-05
- 91-064 714-02** Oil tube, complete, consisting of Nos. 91-064 711-05; 91-064 714-01; 91-064 751-05
- 91-064 717-91** Hook, w/ bobbin case, complete, consisting of Nos. 91-000 678-05; 91-009 076-91; 91-061 271-05; 91-064 598-05; 91-064 718-01
- 91-064 718-01** Hook, w/
 No. 91-000 452-15 Fastening screw
 No. 91-000 678-05 Fastening screw
 No. 91-000 785-15 Fastening screw
 No. 91-009 069-05 Hook gib
 No. 91-100 240-15 Fastening screw
- 91-064 720-05** Hook shaft
- 91-064 721-01** Needle bearing for No. 91-064 720-05
- 91-064 723-05** Hook drive shaft
- 91-064 724-12** Set collar, w/ set screws
 No. 91-000 713-15, for No. 91-064 723-05
- 91-064 725-12** Set collar, w/ set screws
 No. 91-700 689-15, for No. 91-064 723-05
- 91-064 751-05** Oil wick (450 mm long) for No. 91-064 711-05
- 91-069 845-15** Plug screw for No. 91-020 787-41
- 91-100 076-15** Fastening screw for No. 91-004 181-05
- 91-100 240-15** Fastening screw (4 mm long) for No. 91-064 718-01
- 91-700 689-15** Fastening screw for No. 91-064 725-12
- 91-064 672-45** Bedplate (not ill.)
- 11-130 548-15** Fastening screw (not ill.) for No. 91-064 672-45
- 13-060 400-05** Positioning pin (not ill.) for No. 91-064 672-45

Accessory Parts

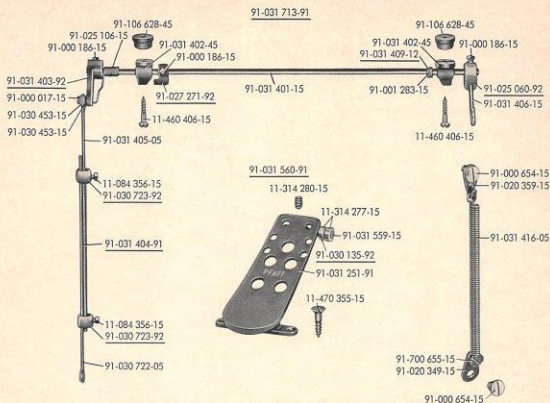


- 11-460 109-15** Wood screw for No. 91-129 181-91
(001 435)
- 11-460 247-25** Wood screw for No. 91-046 526-91
(001 416)
- 11-460 250-25** Wood screw for No. 91-063 130-91
(001 459)
- 11-460 355-15** Wood screw for No. 91-031 568-91
(001 473)
- 11-470 355-25** Wood screw for No. 91-046 598-91
(001 417)
- 11-470 364-25** Wood screw for No. 91-029 840-91
(001 426)
- 12-640 170-55** Slip washer for No. 91-004 171-15
(030 077)
- 12-642 170-45** Slip washer for No. 93-513 124-10
(028 599)
- 12-660 270-45** Slip washer for No. 91-029 809-05
(029 831)
- 91-000 062-25** Set screw for No. 91-046 097-25
- 91-000 082-25** Fastening screw for No. 91-005 567-25
- 91-000 112-25** Fastening screw for No. 91-041 297-21
- 91-000 153-15** Fastening screw for No. 91-035 461-92
- 91-000 186-15** Fastening screw for Nos. 91-025 056-92;
91-025 060-92; 91-025 169-92;
91-027 271-92
- 91-000 237-25** Fastening screw for No. 91-040 621-91
- 91-000 273-15** Fastening screw for No. 91-046 570-92
- 91-000 359-15** Hinge screw for Nos. 91-046 528-25;
91-046 529-25
- 91-000 363-25** Fastening screw
for No. 91-046 527-91
- 91-000 364-25** Hinge screw for Nos. 91-005 568-25;
91-005 569-25
- 91-000 366-25** Hinge screw for Nos. 91-005 568-25;
91-005 569-25
- 91-000 455-15** Fastening screw for No. 91-046 532-05
- 91-000 737-05** Tension stud for No. 91-053 347-21
- 91-001 533-25** Nut for No. 91-000 737-05
- 91-002 536-25** Washer for No. 91-000 237-25
- 91-004 171-15** Hinge stud for Nos. 91-063 131-45;
91-063 132-45
- 91-004 172-05** Torsion spring for No. 91-063 132-45
- 91-004 173-15** Guide stud for No. 91-063 132-45
- 91-005 005-05** Tension disc
- 91-005 125-05** Tension spring
- 91-005 567-25** Bobbin winder frame spring
- 91-005 568-25** Bobbin winder stop latch trip lever
for Nos. 91-005 569-25; 91-046 528-25
- 91-005 569-25** Bobbin winder engaging lever
for Nos. 91-005 568-25; 91-046 529-25
- 91-010 107-05** Locking pin for Nos. 91-005 005-05;
91-053 347-21
- 91-025 054-45** Rock shaft hanger, rear,
for No. 91-025 077-15
- 91-025 056-92** Knee plate for No. 91-025 170-15,
w/ set screw No. 91-000 186-15
- 91-025 060-92** Rock shaft lifting bracket,
w/ set screws No. 91-000 186-15
- 91-025 075-45** Rock shaft hanger, front,
for No. 91-025 077-15
- 91-025 076-15** Torsion spring for No. 91-025 170-15
- 91-025 077-15** Knee lifter rock shaft
for No. 91-031 568-91
- 91-025 169-92** Knee plate arm bracket
for No. 91-025 170-15, w/
set screws No. 91-000 186-15
- 91-025 170-15** Knee plate arm for No. 91-025 169-92
- 91-026 110-25** Spool pin for No. 91-046 570-92
- 91-026 179-45** Spool disc
- 91-027 271-92** Stop dog for No. 91-025 077-15, w/
set screw No. 91-000 186-15
- 91-029 007-91** Screwdriver
- 91-029 480-91** Screwdriver
- 91-029 601-25** Washer for Nos. 11-460 247-25;
11-460 250-25; 91-029 840-91
- 91-029 692-45** Rubber pad cover for No. 91-025 056-92
- 91-029 809-05** Oil screen for No. 91-129 182-51
- 91-029 811-05** Oil bottle for No. 91-129 182-51
- 91-029 831-91** Machine rest
- 91-029 840-91** Catch, w/ leather No. 91-029 841-05
- 91-029 841-05** Leather for No. 91-029 840-91
- 91-029 946-91** Screwdriver
- 91-029 960-92** Thread unwinder base,
w/ set screws No. 91-701 378-15
- 91-031 568-91** Knee lifter, complete,
consisting of Nos. 91-025 054-45;
91-025 056-92; 91-025 060-92;
91-025 075-45; 91-025 076-15;
91-025 077-15; 91-025 169-92;
91-025 170-15; 91-027 271-92;
93-513 120-00
- 91-035 461-92** Set collar, w/ set screw
No. 91-000 153-15
- 91-040 621-91** Bobbin winder tension, complete,
consisting of Nos. 91-000 737-05;
91-001 533-25; 91-005 005-05;
91-005 125-05; 91-040 623-25;
91-053 347-21
- 91-040 623-25** Spool pin for No. 91-053 347-21
- 91-041 063-25** Bobbin winder spindle

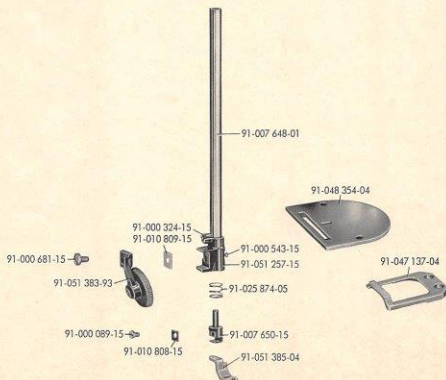
- 91-041 297-21** Edge guide
- 91-046 097-25** Bobbin winder stop latch
- 91-046 526-91** Bobbin winder, w/ base and tension, complete, consisting of Nos. 91-000 237-25; 91-000 363-25; 91-002 536-25; 91-040 621-91; 91-046 527-91; 91-046 533-45
- 91-046 527-91** Bobbin winder, complete, consisting of Nos. 91-000 062-25; 91-000 082-25; 91-000 359-15; 91-000 364-25; 91-000 366-25; 91-000 455-15; 91-005 567-25; 91-005 568-25; 91-005 569-25; 91-041 063-25; 91-046 097-25; 91-046 528-25; 91-046 529-25; 91-046 530-05; 91-046 531-45; 91-046 532-05
- 91-046 528-25** Bobbin winder frame
- 91-046 529-25** Bobbin winder frame base
- 91-046 530-05** Bearing bushing for No. 91-041 063-25
- 91-046 531-45** Bobbin winder pulley
- 91-046 532-05** Brake (leather) for No. 91-046 531-45
- 91-046 533-45** Bobbin winder base for No. 91-046 526-91
- 91-046 566-21** Thread guide wire
- 91-046 570-92** Spool rest, w/ set screw
No. 91-000 273-15
- 91-046 571-25** Spool rest rod
- 91-046 598-91** Thread unwinder, complete, consisting of Nos. 91-026 110-25; 91-026 179-45; 91-029 960-92; 91-035 461-92; 91-046 566-21; 91-046 570-92; 91-046 571-25; 91-046 694-05
- 91-046 694-05** Spool pin washer (foam rubber) for No. 91-026 179-45
- 91-053 347-21** Bobbin winder tension bracket, w/ position pin No. 91-010 107-05
- 91-061 070-35** Thread guide
- 91-063 130-91** Belt guard, complete, consisting of Nos. 12-640 170-55; 91-004 171-15; 91-004 172-05; 91-004 173-15; 91-063 131-45; 91-063 132-45
- 91-063 131-45** Belt guard bracket
- 91-063 132-45** Belt guard
- 91-129 181-91** Oil drip pan, complete, consisting of Nos. 12-660 270-45; 91-029 809-05; 91-029 811-05; 91-129 182-51
- 91-129 182-51** Oil drip pan
- 91-701 378-15** Fastening screw for No. 91-029 960-92
- 93-513 120-00** Lifting bracket extension, complete, consisting of Nos. 12-642 170-45; 93-513 121-00; 93-513 124-10; 93-513 125-05
- 93-513 121-00** Lifting bracket extension for No. 93-513 120-00
- 93-513 124-10** Roller stud for No. 93-513 125-05
- 93-513 125-05** Roller for No. 93-513 120-00

V

**Foot-Operated
Reverse-Feed Control
PFAFF 238-0-4**



PFAFF 238-0-4



Foot-Operated Reverse-Feed Control

11-084 356-15 (100 914)	Fastening screw for No. 91-030 723-92	91-027 271-92	Stop dog for No. 91-031 401-15, w/ set screw No. 91-000 186-15
11-314 277-15 (700 132)	Fastening screw for No. 91-030 135-92	91-030 135-92	Set collar, w/ set screw No. 11-314 277-15 for No. 91-031 559-15
11-314 280-15 (700 130)	Fastening screw for No. 91-031 559-15	91-030 453-15	Spring washer for No. 91-000 017-15
11-460 406-15 (001 471)	Wood screw for Nos. 91-031 402-45; 91-106 628-45	91-030 722-05	Treadle pitman, lower, for No. 91-031 404-91
11-470 355-15 (001 417)	Wood screw for No. 91-031 560-91	91-030 723-92	Set collar, w/ set screw No. 11-084 356-15
91-000 017-15	Fastening screw for Nos. 91-031 403-92; 91-031 405-05	91-031 251-91	Treadle for No. 91-031 560-91
91-000 186-15	Fastening screw for Nos. 91-025 060-92; 91-027 271-92; 91-031 403-92	91-031 401-15	Rock shaft
91-000 654-15	Fastening screw for Nos. 91-020 349-15; 91-020 359-15	91-031 402-45	Rock shaft hanger for No. 91-031 401-15
91-001 283-15	Fastening screw for No. 91-031 409-12	91-031 403-92	Feed reversing crank, w/ set screw No. 91-000 186-15
91-020 349-15	Spring suspension plate for No. 91-031 406-15	91-031 404-91	Treadle pitman rod, complete, consisting of Nos. 91-030 722-05; 91-030 723-92; 91-031 405-05
91-020 359-15	Spring suspension hook for No. 91-061 066-92 (see p. II)	91-031 405-05	Treadle pitman rod, upper, for No. 91-031 404-91
91-025 060-92	Feed reversing crank, w/ set screws No. 91-000 186-15	91-031 406-15	Crank extension for Nos. 91-020 349-15; 91-025 060-92
91-025 106-15	Torsion spring for Nos. 91-031 401-15; 91-031 403-92	91-031 409-12	Set collar, w/ set screws No. 91-001 283-15
		91-031 416-05	Tension spring
		91-031 559-15	Treadle pitman for No. 91-031 560-91

continued on reverse side

Organizational Parts for the Pfaff 238-0-4 (For standard parts please refer to the Pfaff 238-0-6)

U = Stitch Width

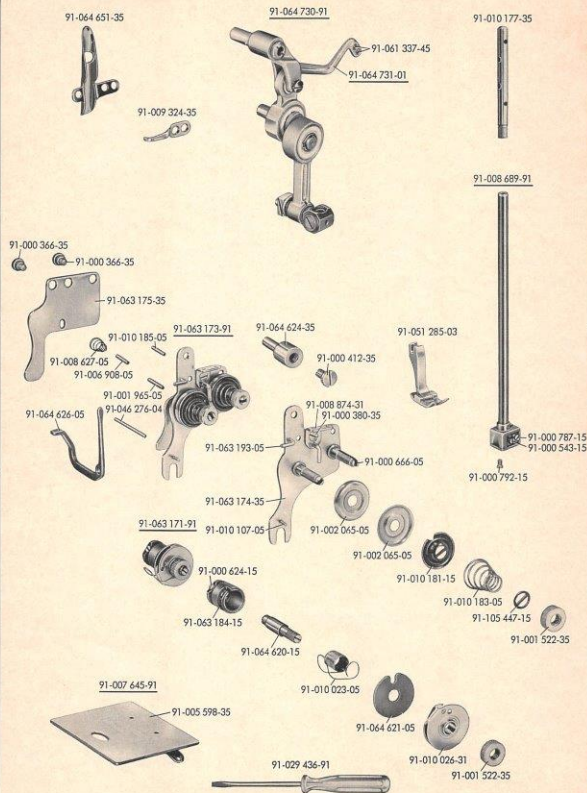
91-000 089-15	Fastening screw for No. 91-010 808-15
91-000 324-15	Stop screw for No. 91-051 257-15
91-000 543-15	Fastening screw for No. 91-007 650-15 and stop screw for No. 91-051 257-15
91-000 681-15	Fastening screw for No. 91-051 383-93
91-007 648-01	Presser bar
91-007 650-15	Needle guard bracket
91-010 808-15	Clamp screw washer for No. 91-051 385-04
91-010 809-15	Spacer, 0.4 mm, for No. 91-051 257-15
91-010 810-15	Spacer, 0.6 mm, for No. 91-051 257-15 (not ill.)
91-010 811-15	Spacer, 0.8 mm, for No. 91-051 257-15 (not ill.)
91-010 812-15	Spacer, 1.0 mm, for No. 91-051 257-15 (not ill.)
91-010 813-15	Spacer, 1.2 mm, for No. 91-051 257-15 (not ill.)
91-025 874-05	Pressure spring for No. 91-007 650-15
91-047 137-04 x U	Feed dog for No. 91-048 354-04
91-048 354-04 x U	Needle plate
91-051 257-15	Roller presser arm bracket
91-051 383-93	Roller presser, swing-type
91-051 385-04	Needle guard

Foot-Operated Reverse-Feed Control

- 91-031 560-91** Treadle, complete,
consisting of Nos. 11-314 280-15;
91-030 135-92; 91-031 251-91;
91-031 559-15
- 91-031 713-91** Reverse feed mechanism, complete,
consisting of Nos. 11-460 406-15;
11-470 355-15; 91-000 017-15;
91-000 654-15; 91-020 349-15;
91-020 359-15; 91-025 060-92;
91-025 106-15; 91-027 271-92;
91-030 453-15; 91-031 401-15;
91-031 402-45; 91-031 403-92;
91-031 404-91; 91-031 406-15;
91-031 409-12; 91-031 416-05;
91-031 560-91; 91-106 628-45;
91-700 655-15
- 91-106 628-45** Rubber cushion for No. 91-031 402-45
- 91-700 655-15** Spring suspension screw
for No. 91-020 349-15

VI

Complementary Parts PFAFF 238-0-115/1-6

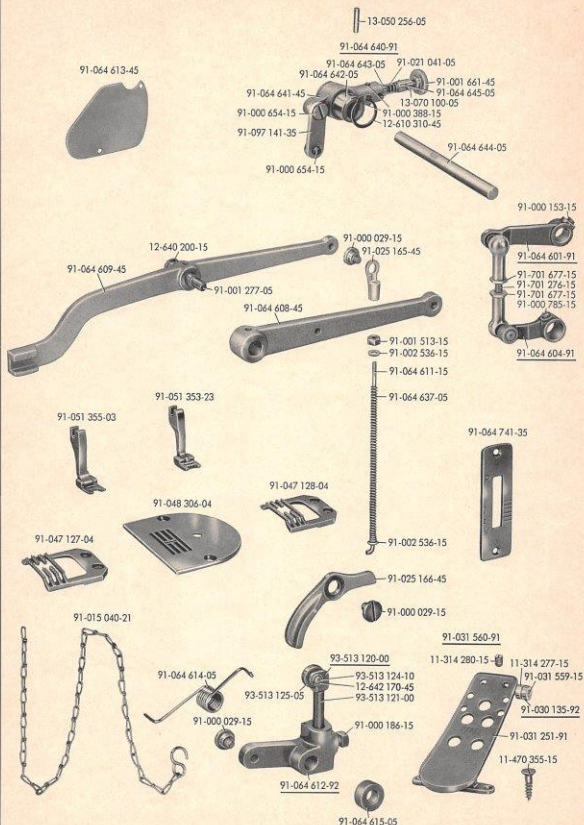


91-000 366-35	Fastening screw for No. 91-063 175-35	91-010 181-15	Tension release washer
91-000 380-35	Fastening screw for No. 91-008 874-31	91-010 183-05	Tension spring
91-000 412-35	Fastening screw for No. 91-063 173-91	91-010 185-05	Tension release plunger (11.5 mm long) for right tension
91-000 543-15	Needle set screw	91-029 436-91	Screwdriver
91-000 624-15	Fastening screw for No. 91-064 620-15	91-046 276-04	Tension release plunger for No. 91-063 175-35
91-000 666-05	Tension stud for No. 91-063 173-91	91-051 285-03	Zigzag presser foot (6.0 mm stitch width, Models A & B)
91-000 787-15	Double-threaded screw for No. 91-008 689-91	91-061 337-45	Take-up lever bushing (cemented)
91-000 792-15	Thread guide set screw on needle bar	91-063 171-91	Thread guide, complete, consisting of Nos. 91-000 624-15; 91-001 522-35; 91-010 023-05; 91-010 026-31; 91-063 184-15; 91-064 620-15; 91-064 621-05
91-001 522-35	Nut for Nos. 91-000 666-05; 91-064 620-15	91-063 173-91	Thread tension, complete, consisting of Nos. 91-000 366-35; 91-000 380-35; 91-000 666-05; 91-001 522-35; 91-001 965-05; 91-002 065-05; 91-006 908-05; 91-008 627-05; 91-008 874-31; 91-010 107-05; 91-010 181-15; 91-010 183-05; 91-010 185-05; 91-063 174-35; 91-063 175-35; 91-063 193-05; 91-105 447-15
91-001 965-05	Tension release plunger (12.5 mm long) for left tension	91-063 174-35	Tension base for No. 91-063 173-91
91-002 065-05	Tension disc	91-063 175-35	Tension release plate
91-005 598-35	Bed slide for No. 91-007 645-91	91-063 184-15	Guide bushing for No. 91-063 171-91
91-006 908-05	Position pin for No. 91-008 627-05	91-063 193-05	Thread guide for No. 91-063 174-35
91-007 645-91	Bed slide, complete, Same components as No. 91-064 568-91 (see No. 91-064 596-91, page III), but incorporating bed slide No. 91-005 598-35	91-064 620-15	Tension stud for No. 91-063 171-91
91-008 627-05	Pressure spring for No. 91-063 175-35	91-064 621-05	Thread shield
91-008 689-91	Needle bar, w/ adjustable double-needle holder, complete, consisting of No. 91-000 543-15 Needle set screw No. 91-000 787-15 Double-threaded screw No. 91-000 792-15 Thread guide set screw	91-064 624-35	Spacer for No. 91-063 173-91
91-008 874-31	Thread guide for No. 91-063 173-91	91-064 626-05	Tension release lever
91-009 324-35	Thread guide for No. 91-064 651-35	91-064 651-35	Thread guide
91-010 023-05	Thread check spring	91-064 730-91	Take-up lever (replacement assembly) Same components as No. 91-064 673-91 (p. I) but incorporating take-up lever No. 91-064 731-01 ¹⁾
91-010 026-31	Thread controller disc	91-064 731-01 ¹⁾	Take-up lever, w/ ball bearing and w/ take-up lever bushings No. 91-061 337-45
91-010 107-05	Position pin for No. 91-010 026-31	91-105 447-15	Washer for No. 91-001 522-35
91-010 177-35	Thread guide		

¹⁾ Will be exchanged for a replacement assembly.
For repair, return take-up lever, complete, No. 91-064 730-91.

VII

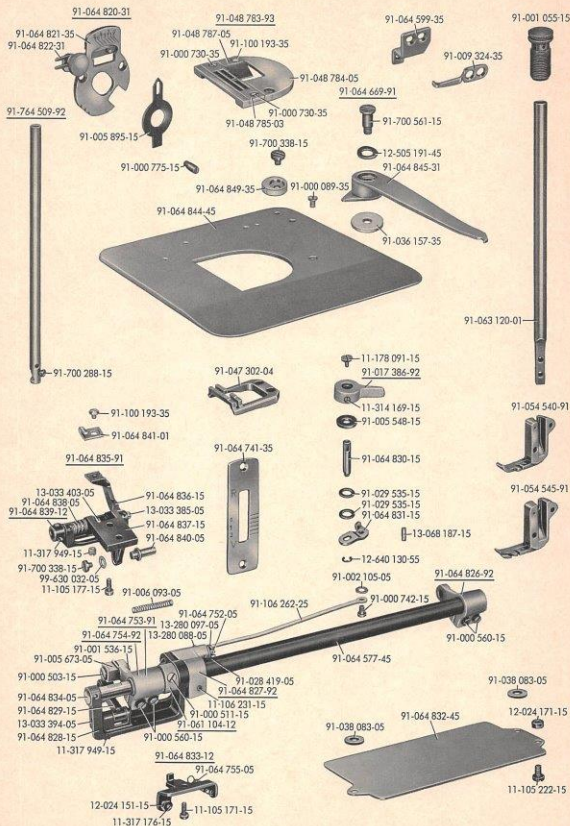
Complementary Parts PFAFF 238-0-130 (6 mm stitch width)



11-314 277-15 (700 152)	Fastening screw for No. 91-030 135-92	91-051 353-23	Presser foot, hinged
11-314 280-15 (700 150)	Fastening screw for No. 91-031 559-15	91-051 355-03	Presser foot, hinged
11-470 355-15 (001 417)	Wood screw for No. 91-031 560-91	91-064 601-91	Zigzag regulator crank, upper, w/ connection end and set screw No. 91-000 153-15
12-610 310-45 (064 646)	Circlip for No. 91-064 642-05	91-064 604-91	Zigzag regulator stud crank, lower, for No. 91-064 530-05 (see p. II), w/ connection end and set screw No. 91-000 785-15
12-640 200-15 (064 610)	Slip washer for No. 91-001 277-05	91-064 608-45	Zigzag regulator lifting lever
12-642 170-45 (028 599)	Slip washer for No. 93-513 124-10	91-064 609-45	Lifting lever
13-050 256-05 (001 984)	Positioning pin for Nos. 91-064 642-05; 91-064 644-05	91-064 611-15	Lifting lever connecting rod for No. 91-064 608-45
13-070 100-05 (001 983)	Stop pin for No. 91-064 645-05	91-064 612-92	Rock shaft lifting bracket, w/ set screw No. 91-000 186-15
91-000 029-15	Hinge screw for Nos. 91-015 040-21; 91-025 165-45; 91-025 166-45; 91-064 612-92	91-064 613-45	Arm cover
91-000 153-15	Fastening screw for No. 91-064 601-91	91-064 614-05	Torsion spring for No. 91-025 077-15 (see p. IV)
91-000 186-15	Fastening screw for No. 93-513 120-00	91-064 615-05	Spacer for No. 91-025 077-15 (see page IV)
91-000 388-15	Fastening screw for No. 91-064 645-05	91-064 637-05	Pressure spring for No. 91-064 611-15
91-000 654-15	Fastening screw for No. 91-097 141-35	91-064 640-91	Bight regulating crank, complete, consisting of Nos. 12-610 310-45; 13-070 100-05; 91-000 388-15; 91-001 661-45; 91-021 041-05; 91-064 641-45; 91-064 642-05; 91-064 643-05; 91-064 645-05
91-000 785-15	Fastening screw for No. 91-064 604-91	91-064 641-45	Bight regulating crank
91-001 277-05	Hinge screw for Nos. 91-064 608-45; 91-064 609-45	91-064 642-05	Bushing for Nos. 91-064 641-45; 91-064 644-05
91-001 513-15	Nut for No. 91-064 611-15	91-064 643-05	Plunger for No. 91-064 642-05
91-001 661-45	Nut for No. 91-064 643-05	91-064 644-05	Bight regulating crank shaft (w/o hole for positioning pin No. 13-050 256-05) To be drilled and pinned together with bushing No. 91-064 643-05
91-002 536-15	Washer for No. 91-064 637-05	91-064 645-05	Guide bushing
91-015 040-21	Chain for Nos. 91-000 029-15; 91-031 559-15	91-064 741-35	Feed regulator index plate
91-021 041-05	Pressure spring for No. 91-064 643-05	91-097 141-35	Link for Nos. 91-064 608-45; 91-064 641-45
91-025 165-45	Lifting lever connecting rod joint for Nos. 91-064 608-45; 91-064 611-15	91-701 276-15	Connection for Nos. 91-064 601-91; 91-064 604-91
91-025 166-45	Connecting rod lever	91-701 677-15	Nut for No. 91-701 276-15
91-030 135-92	Set collar for No. 91-031 559-15, w/ set screw No. 11-314 277-15	93-513 120-00	Lifting bracket extension, complete, consisting of Nos. 12-642 170-45; 93-513 121-00; 93-513 124-10; 93-513 125-05
91-031 251-91	Treadle for No. 91-031 560-91	93-513 121-00	Lifting bracket extension for No. 93-513 120-00
91-031 559-15	Chain suspension stud for No. 91-031 560-91	93-513 124-10	Roller stud for No. 93-513 125-05
91-031 560-91	Treadle, narrow, complete, consisting of Nos. 11-314 280-15; 91-030 135-92; 91-031 251-91; 91-031 559-15	93-513 125-05	Roller for No. 93-513 120-00
91-047 127-04	Feed dog, diamond-tooth cut		
91-047 128-04	Feed dog, saw-tooth cut		
91-048 306-04	Needle plate for Nos. 91-047 127-04; 91-047 128-04		

VIII

Complementary Parts PFAFF 238-0-271



11-105 171-15 (100 002)	Fastening screw for No. 91-064 833-12	91-017 386-92	Knife engaging lever, w/ set screw No. 11-314 169-15
11-105 177-15 (701 363)	Fastening screw for No. 91-064 835-91	91-028 419-05	Washer for No. 91-064 752-05
11-105 222-15 (701 385)	Fastening screw for No. 91-064 832-45	91-029 535-15	Washer for No. 91-064 831-15
11-106 231-15 (701 375)	Binding screw for No. 91-064 827-92	91-036 157-35	Washer for No. 91-064 845-31
11-178 091-15 (100 134)	End screw for No. 91-064 830-15	91-038 083-05	Washer for No. 91-064 710-15 (see p. III)
11-314 169-15 (701 316)	Fastening screw for No. 91-017 386-92	91-047 302-04	Feed dog for No. 91-048 783-93
11-317 176-15 (100 831)	Set screw for No. 91-064 833-12	91-048 783-93	Needle plate, complete, (Orders should specify trimming margin 1,5 or 2,5 mm) consisting of Nos. 91-000 730-35; 91-048 784-05; 91-048 785-03; 91-048 787-05; 91-100 193-35
11-317 949-15 (100 827)	Fastening screw for Nos. 13-033 385-05; 13-033 394-05; 13-033 403-05; 91-064 839-12	91-048 784-05	Needle plate
12-024 151-15 (701 643)	Nut for No. 11-317 176-15	91-048 785-03	Needle plate insert (Orders should specify trimming margin 1,5 or 2,5 mm)
12-024 171-15 (101 501)	Nut for No. 11-105 222-15	91-048 787-05	Cover for No. 91-048 783-93
12-505 191-45 (050 741)	Spring washer for No. 91-700 561-15	91-054 540-91	Compensating presser foot
12-640 130-55 (023 033)	Slip washer for No. 91-064 830-15	91-054 545-91	Compensating presser foot (w/ edge guide slot)
13-033 385-05 (101 770)	Hinge stud for Nos. 91-064 836-15; 91-064 837-15	91-061 104-12	Set collar, w/ set screws No. 91-000 511-15
13-033 394-05	Hinge stud for Nos. 91-064 828-15; 91-064 829-15	91-063 120-01	Presser bar
13-033 403-05	Hinge stud for Nos. 91-064 836-15; 91-064 837-15	91-064 577-45	Feed lifting shaft
13-068 187-15 (630 212)	Stop pin for No. 91-064 831-15	91-064 599-35	Oil pad holder
13-280 088-05 (081 396)	Cotter pin for No. 91-064 827-92	91-064 669-91	Material guard, complete, consisting of Nos. 12-505 191-45; 91-036 157-35; 91-064 845-31; 91-064 849-35; 91-700 338-15; 91-700 561-15
13-280 097-05 (006 096)	Cotter pin for No. 91-064 752-05	91-064 741-35	Feed regulator index plate
91-000 089-35	Fastening screw for No. 91-064 844-45	91-064 752-05	Knife drive connecting rod stud for Nos. 91-064 827-92; 91-064 828-15
91-000 503-15	Hinge screw for No. 91-005 673-05	91-064 753-91	Feed lifting shaft crank, front, complete, consisting of Nos. 91-000 503-15; 91-001 536-15; 91-005 673-05; 91-064 754-92
91-000 511-15	Fastening screw for No. 91-061 104-12	91-064 754-92	Feed lifting shaft crank, front, w/ binding screws No. 91-000 560-15
91-000 560-15	Binding screw for Nos. 91-064 754-92; 91-064 826-92	91-064 755-05	Tension spring for Nos. 91-064 828-15; 91-064 833-12
91-000 730-35	Fastening screw for No. 91-048 785-03	91-064 820-31	Zigzag scale, complete, Same components as No. 91-064 554-31 (see p. II) but incorporating zigzag scale No. 91-064 821-35 and buttonhole width regulating slide No. 91-064 822-31
91-000 742-15	Hinge screw for No. 91-106 262-25	91-064 821-35	Zigzag scale for No. 91-064 820-31
91-000 775-15	Stop screw for No. 91-105 088-35 (see No. 91-064 750-35, page II)	91-064 822-31	Buttonhole width regulating slide
91-001 055-15	Pressure regulating thumb screw	91-064 826-92	Feed lifting shaft crank, rear, w/ binding screw No. 91-000 560-15
91-001 536-15	Nut for No. 91-000 503-15	91-064 827-92	Knife driving crank, w/ binding screw No. 11-106 231-15
91-002 105-05	Spring washer for No. 91-000 742-15	91-064 828-15	Knife driving lever
91-005 548-15	Washer for No. 91-017 386-92		
91-005 673-05	Slide block for No. 91-064 753-91		
91-005 895-15	Zigzag pointer		
91-006 093-05	Pressure spring for No. 91-064 752-05		
91-009 324-35	Thread guide		

91-064 829-15	Connecting link for Nos. 91-064 828-15; 91-064 840-05
91-064 830-15	Knife engaging lever stud for No. 91-017 386-92
91-064 831-15	Stop washer for Nos. 91-064 830-15; 91-106 262-25
91-064 832-45	Oil reservoir base plate for No. 91-020 786-91 (see p. III)
<u>91-064 833-12</u>	Stop, w/ No. 11-317 176-15 Fastening screw No. 12-024 151-15 Nut
91-064 834-05	Center stud, front, for No. 91-064 577-45 and guide stud for No. 91-064 828-15
<u>91-064 835-91</u>	Knife holder bracket, complete, consisting of Nos. 11-317 949-15; 13-033 385-05; 13-033 403-05; 91-064 836-15; 91-064 837-15; 91-064 838-05; 91-064 839-12; 91-064 840-05; 91-700 338-15; 99-630 032-05
91-064 836-15	Knife holder bracket
91-064 837-15	Knife bracket plate for No. 91-064 835-91
91-064 838-05	Pressure spring for No. 91-064 837-15
<u>91-064 839-12</u>	Set collar for No. 13-033 403-05, w/ set screws No. 11-317 949-15
91-064 840-05	Hinge stud for Nos. 91-064 829-15; 91-064 836-15
91-064 841-01	Knife
91-064 844-45	Cover plate
91-064 845-31	Material guard
91-064 849-35	Stop washer for No. 91-064 845-31
91-100 193-35	Fastening screw for Nos. 91-048 787-05; 91-064 841-01
91-106 262-25	Knife drive connecting rod for Nos. 91-064 752-05; 91-064 831-15
91-700 288-15	Needle set screw
91-700 338-15	Fastening screw for Nos. 91-064 840-05; 91-064 849-35
91-700 561-15	Hinge screw for No. 91-064 845-31
<u>91-764 509-92</u>	Needle bar, w/ needle set screw No. 91-700 288-15
99-630 032-05	Washer for No. 91-700 338-15
91-064 729-05	Bedplate (not ill.)

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11-084 356-15 (100 014)	V	12-500 200-45 (061 316)	II	91-000 058-15	III	91-000 256-05	I	91-000 624-15	I
11-105 100-15 (100 167)	I	12-505 191-45 (050 741)	VIII	91-000 062-15	I	91-000 263-15	II	91-000 624-15	II
11-105 171-15 (100 002)	VIII	12-510 110-45 (080 145)	I	91-000 062-25	IV	91-000 273-15	IV	91-000 624-15	VI
11-105 177-15 (701 363)	VIII	12-610 210-45 (028 626)	I	91-000 070-15	I	91-000 288-15	I	91-000 647-15	III
11-105 222-15 (701 385)	VIII	12-610 310-45 (064 646)	VII	91-000 070-15	II	91-000 290-15	III	91-000 654-15	V
11-105 251-15 (701 303)	III	12-640 170-55 (023 033)	VIII	91-000 073-15	III	91-000 321-15	II	91-000 654-15	VII
11-106 231-15 (701 375)	VIII	12-640 170-55 (050 077)	IV	91-000 073-35	I	91-000 324-15	V	91-000 666-05	VI
11-130 548-15	III	12-640 200-15 (064 610)	VII	91-000 078-15	III	91-000 341-15	I	91-000 672-15	II
11-178 091-15 (100 134)	VIII	12-642 170-45 (028 599)	IV	91-000 082-15	II	91-000 359-15	IV	91-000 678-05	III
11-314 169-15 (701 316)	VIII	12-642 170-45 (028 599)	VII	91-000 082-25	IV	91-000 363-25	IV	91-000 680-15	II
11-314 277-15 (700 152)	V	12-660 270-45 (029 851)	IV	91-000 082-35	III	91-000 364-25	IV	91-000 680-15	III
11-314 277-15 (700 152)	VII	13-033 385-05 (101 770)	VIII	91-000 087-35	I	91-000 366-25	IV	91-000 681-15	V
11-314 280-15 (700 150)	V	13-033 394-05	VIII	91-000 089-15	II	91-000 366-35	VI	91-000 689-15	II
11-314 280-15 (700 150)	VII	13-033 403-05	VIII	91-000 089-15	III	91-000 367-15	II	91-000 689-15	III
11-317 176-15 (100 031)	VIII	13-050 256-05 (001 984)	VII	91-000 089-15	V	91-000 367-15	III	91-000 713-15	III
11-317 949-15 (100 027)	VIII	13-060 400-05	III	91-000 089-35	VIII	91-000 380-35	VI	91-000 730-35	VIII
11-460 109-15 (001 435)	IV	13-068 187-15 (630 212)	VIII	91-000 091-15	I	91-000 388-15	VII	91-000 737-05	IV
11-460 247-25 (001 416)	IV	13-070 100-05 (001 983)	VII	91-000 112-25	IV	91-000 390-15	III	91-000 739-15	I
11-460 250-25 (001 459)	IV	13-280 088-05 (081 396)	VIII	91-000 118-35	II	91-000 396-15	II	91-000 742-15	VIII
11-460 355-15 (001 473)	IV	13-280 097-05 (006 996)	VIII	91-000 150-15	I	91-000 407-15	II	91-000 745-15	I
11-460 406-15 (001 471)	V	14-018 624-91 (069 011)	II	91-000 150-15	II	91-000 407-15	III	91-000 775-15	VIII
11-470 355-15 (001 417)	V	14-018 644-91 (069 006)	II	91-000 152-15	I	91-000 412-35	VI	91-000 780-15	I
11-470 355-15 (001 417)	VII	14-680 050-15 (069 039)	II	91-000 152-15	II	91-000 452-15	I	91-000 785-15	I
11-470 355-25 (001 417)	IV	14-680 070-15 (069 038)	II	91-000 153-15	I	91-000 452-15	III	91-000 785-15	II
11-470 364-25 (001 426)	IV	15-125 160-05 (061 811)	III	91-000 153-15	IV	91-000 455-15	IV	91-000 785-15	III
12-024 121-15 (701 690)	I	15-822 280-05 (061 156)	III	91-000 153-15	VII	91-000 456-15	II	91-000 785-15	VII
12-024 151-15 (701 643)	VIII	91-000 011-15	II	91-000 172-35	I	91-000 503-15	III	91-000 787-15	VI
12-024 171-15 (101 501)	VIII	91-000 017-15	V	91-000 172-35	II	91-000 503-15	VIII	91-000 792-15	VI
		91-000 029-15	II	91-000 173-35	II	91-000 507-15	I	91-000 803-15	II
		91-000 029-15	VII	91-000 173-35	III	91-000 510-15	II	91-000 812-15	II
				91-000 186-15	IV	91-000 510-15	III	91-000 814-15	I
				91-000 186-15	V	91-000 511-15	II	91-000 910-15	II
				91-000 186-15	VII	91-000 511-15	VIII	91-000 985-15	II
				91-000 225-15	I	91-000 543-15	V	91-001 013-15	II
				91-000 237-25	IV	91-000 543-15	VI	91-001 055-15	VIII
				91-000 243-15	II	91-000 560-15	II	91-001 057-15	II
				91-000 249-15	III	91-000 560-15	III	91-001 143-15	I
				91-000 250-15	III	91-000 560-15	VIII	91-001 233-15	II

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91-001 277-05	VII	91-005 569-25	IV	91-008 949-05	II	91-012 044-92	III	91-027 271-92	V
91-001 283-15	V	91-005 598-35	VI	91-008 966-05	II	91-014 619-05	III	91-028 419-05	VIII
91-001 288-15	III	91-005 604-05	II	91-009 026-05	III	91-015 040-21	VII	91-029 007-91	IV
91-001 301-15	II	91-005 673-05	III	91-009 033-05	III	91-015 664-05	III	91-029 436-91	VI
91-001 307-15	II	91-005 673-05	VIII	91-009 035-35	I	91-017 386-92	VIII	91-029 480-91	IV
91-001 511-15	II	91-005 890-91	II	91-009 048-01	III	91-018 357-45	III	91-029 535-15	VIII
91-001 512-15	II	91-005 895-15	VIII	91-009 069-05	III	91-019 525-91	III	91-029 601-25	IV
91-001 513-15	II	91-006 093-05	VIII	91-009 075-05	III	91-019 676-05	I	91-029 692-45	IV
91-001 513-15	VII	91-006 524-92	I	91-009 076-91	III	91-019 689-90	III	91-029 809-05	IV
91-001 522-35	I	91-006 526-05	I	91-009 119-05	I	91-020 349-15	V	91-029 811-05	IV
91-001 522-35	VI	91-006 616-05	II	91-009 148-05	III	91-020 359-15	V	91-029 831-91	IV
91-001 533-25	IV	91-006 759-05	II	91-009 149-05	III	91-020 786-91	III	91-029 840-91	IV
91-001 536-15	III	91-006 813-15	I	91-009 276-05	I	91-020 787-41	III	91-029 841-05	IV
91-001 536-15	VIII	91-006 814-05	I	91-009 324-35	VI	91-021 041-05	VII	91-029 946-91	IV
91-001 593-35	II	91-006 818-05	I	91-009 324-35	VIII	91-022 672-05	I	91-029 960-92	IV
91-001 661-45	VII	91-006 908-05	VI	91-009 609-05	II	91-023 505-35	I	91-030 135-92	V
91-001 869-05	II	91-007 556-45	II	91-009 610-35	II	91-025 054-45	IV	91-030 135-92	VII
91-001 965-05	VI	91-007 566-45	III	91-010 022-05	II	91-025 056-92	IV	91-030 453-15	V
91-001 981-05	I	91-007 567-15	III	91-010 023-05	VI	91-025 060-92	IV	91-030 722-05	V
91-002 065-05	I	91-007 580-05	III	91-010 026-31	VI	91-025 060-92	V	91-030 723-92	V
91-002 065-05	VI	91-007 614-05	II	91-010 104-05	I	91-025 075-45	IV	91-031 251-91	V
91-002 105-05	VIII	91-007 632-91	III	91-010 107-05	IV	91-025 076-15	IV	91-031 251-91	VII
91-002 134-05	III	91-007 645-91	VI	91-010 107-05	VI	91-025 077-15	IV	91-031 401-15	V
91-002 536-05	II	91-007 648-01	V	91-010 115-05	I	91-025 106-15	V	91-031 402-45	V
91-002 536-15	VII	91-007 650-15	V	91-010 116-05	I	91-025 165-45	II	91-031 403-92	V
91-002 536-25	IV	91-008 617-05	II	91-010 177-35	VI	91-025 165-45	VII	91-031 404-91	V
91-002 848-15	II	91-008 627-05	VI	91-010 181-15	I	91-025 166-45	VII	91-031 405-05	V
91-004 005-05	I	91-008 633-15	II	91-010 181-15	VI	91-025 169-92	IV	91-031 406-15	V
91-004 006-05	I	91-008 643-35	II	91-010 183-05	VI	91-025 170-15	IV	91-031 409-12	V
91-004 171-15	IV	91-008 689-91	VI	91-010 185-05	VI	91-025 194-91	III	91-031 416-05	V
91-004 172-05	IV	91-008 710-05	II	91-010 211-05	III	91-025 874-05	V	91-031 559-15	V
91-004 173-15	IV	91-008 723-05	II	91-010 221-05	III	91-026 110-25	IV	91-031 559-15	VII
91-004 181-05	III	91-008 731-91	II	91-010 808-15	V	91-026 179-45	IV	91-031 560-91	V
91-005 005-05	IV	91-008 806-05	I	91-010 809-15	V	91-026 881-04	III	91-031 560-91	VII
91-005 125-05	IV	91-008 874-31	VI	91-010 810-15	V	91-026 883-05	III	91-031 568-91	IV
91-005 548-15	VIII	91-008 890-05	II	91-010 811-15	V	91-026 888-04	III	91-031 713-91	V
91-005 567-25	IV	91-008 891-05	I	91-010 812-15	V	91-026 890-05	III	91-035 461-92	IV
91-005 568-25	IV	91-008 947-05	II	91-010 813-15	V	91-027 271-92	IV	91-036 157-35	VIII

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91-038 083-05	VIII	91-053 347-21	IV	91-063 120-01	VIII	91-064 587-15	I	91-064 669-91	VIII
91-040 621-91	IV	91-054 540-91	VIII	91-063 130-91	IV	91-064 593-91	I	91-064 671-45	II
91-040 623-25	IV	91-054 545-91	VIII	91-063 131-45	IV	91-064 596-91	III	91-064 672-45	III
91-041 063-25	IV	91-061 004-01	I	91-063 132-45	IV	91-064 597-35	III	91-064 673-91	I
91-041 297-21	IV	91-061 005-05	I	91-063 171-91	VI	91-064 598-05	III	91-064 674-91	I
91-043 522-03	I	91-061 006-05	I	91-063 173-91	VI	91-064 599-35	I	91-064 676-01	I
91-046 097-25	IV	91-061 008-35	I	91-063 174-35	VI	91-064 599-35	VIII	91-064 679-04	I
91-046 276-04	VI	91-061 020-05	I	91-063 175-35	VI	91-064 600-91	I	91-064 680-91	I
91-046 526-91	IV	91-061 058-12	II	91-063 184-15	VI	91-064 601-91	VII	91-064 681-05	I
91-046 527-91	IV	91-061 060-92	II	91-063 193-05	VI	91-064 604-91	VII	91-064 682-91	I
91-046 528-25	IV	91-061 063-01	II	91-063 365-90	II	91-064 608-45	VII	91-064 683-45	I
91-046 529-25	IV	91-061 066-92	II	91-063 388-05	II	91-064 609-45	VII	91-064 684-15	I
91-046 530-05	IV	91-061 067-35	II	91-064 518-05	I	91-064 611-15	VII	91-064 685-15	I
91-046 531-45	IV	91-061 070-35	IV	91-064 528-92	II	91-064 612-92	VII	91-064 686-15	I
91-046 532-05	IV	91-061 076-91	II	91-064 529-05	II	91-064 613-45	VII	91-064 687-05	I
91-046 533-45	IV	91-061 099-05	II	91-064 530-05	II	91-064 614-05	VII	91-064 688-05	I
91-046 566-21	IV	91-061 104-12	VIII	91-064 531-05	II	91-064 615-05	VII	91-064 690-41	II
91-046 570-92	IV	91-061 109-92	III	91-064 532-91	II	91-064 620-15	VI	91-064 693-91	II
91-046 571-25	IV	91-061 120-05	II	91-064 533-92	II	91-064 621-05	VI	91-064 696-92	II
91-046 598-91	IV	91-061 122-45	II	91-064 534-92	II	91-064 624-35	VI	91-064 698-05	III
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91-046 866-25	I	91-061 157-05	III	91-064 537-91	II	91-064 627-05	III	91-064 700-91	I
91-047 127-04	VII	91-061 158-05	I	91-064 539-92	II	91-064 628-45	II	91-064 702-90	III
91-047 128-04	VII	91-061 158-05	II	91-064 547-05	II	91-064 629-15	I	91-064 703-91	II
91-047 137-04	V	91-061 221-92	II	91-064 553-05	II	91-064 635-91	II	91-064 704-92	II
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91-048 354-04	V	91-061 271-05	III	91-064 563-05	I	91-064 640-91	VII	91-064 709-05	II
91-048 783-93	VIII	91-061 307-05	II	91-064 564-05	I	91-064 641-45	VII	91-064 710-15	III
91-048 784-05	VIII	91-061 337-45	I	91-064 565-05	I	91-064 642-05	VII	91-064 711-05	III
91-048 785-03	VIII	91-061 337-45	VI	91-064 566-05	II	91-064 643-05	VII	91-064 712-15	III
91-048 787-05	VIII	91-063 024-05	II	91-064 575-05	II	91-064 644-05	VII	91-064 713-15	III
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91-051 285-03	VI	91-063 046-05	II	91-064 577-45	VIII	91-064 647-11	II	91-064 714-02	III
91-051 353-23	VII	91-063 047-05	I	91-064 579-45	III	91-064 649-05	I	91-064 717-91	III
91-051 355-03	VII	91-063 057-05	II	91-064 583-05	II	91-064 651-35	VI	91-064 718-01	III
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91-064 725-12	III	91-064 844-45	VIII	91-700 655-15	V				
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91-064 731-01	VI	91-069 808-45	II	91-701 319-35	I				
91-064 741-35	VII	91-069 809-45	II	91-701 360-15	I				
91-064 741-35	VIII	91-069 815-05	II	91-701 378-15	IV				
91-064 743-91	II	91-069 816-05	II	91-701 515-15	II				
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91-064 839-12	VIII	91-700 338-15	VIII						

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